



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 170974



Part No: D4034-041

Job Qty: 5 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		1/30/18	0.00	0.00	Start Up Large Fab-6		DL 2018-02-06
100	Large Fab	5 pcs		1/31/18	0.00	5.75	Large Fab 1		DL 2018-02-06
110	QC	5 pcs		1/31/18	0.00	0.00	QC9		DL 2018-02-07
120	QC	5 pcs		1/31/18	0.00	0.00	QC5		DL 2018-02-07
130	Packaging	5 pcs		1/31/18	0.00	0.00	Packaging3 Large Fab		DL 13-2-7
140	QC21-SA	5 Ea		1/31/18	0.00	0.00	QC21		DL 13-2-7

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

FEB 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	5 Ea (1 ea)	90-Start up Operation	SO34850
D4021-9	Bushing	20 Ea (4 ea)	90-Start up Operation	SO15896
D4034-1	Rib	5 Ea (1 ea)	90-Start up Operation	SO16197
D4034-3	Rib	5 Ea (1 ea)	90-Start up Operation	SO30558

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	5	20	0
	D4021-9	20	60	0
	D4034-1	5	16	0
	D4034-3	5	17	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S039774

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Aft Upper Rib Assembly

PART NO: D4034 - 041

Original Serial #: S039774

Revision:

Operation: Large Fab

Change No:

Mfg Date: 02/06/18

Job No: 170974

Master Unit 000288



Job No 170974